



# H117 SLIM-LINE LINEAR POSITION SENSOR INTRINSICALLY SAFE FOR HAZARDOUS DUST ATMOSPHERES

• Intrinsically safe for Gas and Dust to:

Class I, Zone 0 Ex ia / AEx ia
Zone 20 Ex ia / AEx ia
Class I, Division 1; Class II, Division 1;
Class III, Division 1

- Non-contacting inductive technology to eliminate wear
- Travel set to customer's requirement
- Compact 19 mm diameter body,
- High accuracy and stability
- Sealing to IP67

As a leading designer and manufacturer of linear, rotary, tilt and intrinsically safe position sensors, Positek<sup>®</sup> has the expertise to supply a sensor to suit a wide variety of applications.

Our H117 incorporates electronics system EX08 which is CSA approved for use in potentially explosive **gas/vapour and dust** atmospheres. The H117 is designed for industrial and scientific feedback applications and is ideal for OEMs seeking good sensor performance for arduous applications in hazardous areas.

Overall performance, repeatability and stability are outstanding over a wide temperature range. The unit is very compact and space-efficient with a small 19mm diameter body. The sensor is very robust, the body and push rod being made of stainless steel. The sensor is easy to install with mounting options including M5 male stud and M5 rod eye bearing. The push rod can be supplied free or captive, with male M5 thread, M5 rod eye or magnetic tip. Captive push rods can be sprung loaded in either direction. 1/4" rod eye option available. Like all Positek® sensors, the H117 provides a linear output proportional to travel. Each unit is supplied with the output calibrated to the travel required by the customer, from 5 to 350mm and with full EMC protection built in. The H117 offers a range of mechanical options, environmental sealing is to IP67.



#### **SPECIFICATION**

```
Dimensions
  Body diameter
                                          19 mm
                                          calibrated travel + 109.7 mm
 Body Length (Axial version)
          sprung < 150mm stroke
                                         calibrated travel + 147.7 mm
          sprung ≥ 150mm stroke
                                         calibrated travel + 192.7 mm
                                         calibrated travel + 118.5 mm
                    (Radial version)
                                         calibrated travel + 156.5 mm
calibrated travel + 201.5 mm
          sprung < 150mm stroke
          sprung ≥ 150mm stroke
 calibrated travel + 2 mm, OD 9.5 mm
Independent Linearity
                                         < ± 0.01%/°C Gain &
< ± 0.01%FS/°C Offset
> 10 kHz (-3dB)
Temperature Coefficients
Frequency Response
Resolution
                                         Infinite
                                          < 0.02% FSO
Noise
Intrinsic Safety
                                          Class I Zone 0
                                         Class I Zone U
Ex ia IIC T4 Ga AEx ia IIC T4 Ga
Class I, Zone 20
Ex ia IIIC T135°C Da AEx ia IIIC T135°C Da
Class I, Division 1, Groups A, B, C, D; T4
Class III, Division 1; Groups E, F, G, T135°C
Class III Division 1;
(Ta. 4000 ta. 1000C)
                                         (Ta = -40^{\circ}C \text{ to } +80^{\circ}C)
Approval only applies to the specified ambient temperature range and atmospheric
conditions in the range 0.80 to 1.10 Bar, oxygen ≤ 21%
                                         Ui: 11.4V, Ii: 0.20A, Pi: 0.51W.
Ci: 1.16µF, Li: 50µH
Ci: 1.36µF, Li: 860µH with 1km max. cable
Sensor Input Parameters
(connector option/s)
 (cable option/s)
Environmental Temperature Limits
                                         -40°C to +80°C
-40°C to +125°C
  Operating
  Storage
Sealing
EMC Performance
                                         TP67
                                         EN 61000-6-2, EN 61000-6-3
                                         IEC 68-2-6: 10 g
IEC 68-2-29: 40 g
Vibration
Shock
MTBF
                                         IEC 68-2-29: 40 g
350,000 hrs 40°C Gf
Drawing List
                                         Sensor Outline
```

3D models, step or .igs format, available on request.

Do you need a position sensor made to order to suit a particular installation requirement or specification? We'll be happy to modify any of our designs to suit your needs please contact us with your requirements.





### H117 SLIM-LINE LINEAR POSITION SENSOR INTRINSICALLY SAFE FOR HAZARDOUS DUST ATMOSPHERES

Intrinsically safe equipment is defined as "equipment which is incapable of releasing sufficient electrical or thermal energy under normal or abnormal conditions to cause ignition of a specific hazardous atmosphere mixture in its most easily ignited concentration.

CSA approved to:

Class I, Zone 0 Class I, Zone 20 Ex ia IIC T4 Ga Ex ia IIIC T135°C Da AEx ia IIC T4 Ga AEx ia IIIC T135°C Da Class I, Division 1, Groups A, B, C, D; T4 Class II, Division 1, Groups E, F, G, T135°C; Class III Division 1;

 $(Ta = -40^{\circ}C \text{ to } +80^{\circ}C)$ 

Designates the sensor as belonging to; Class I, Zone 0 / Class I, Zone 20: can be used in areas with continuous, long or frequent periods of exposure to hazardous gas or dust. Gas:

Protection class ia IIC, denotes intrinsically safe for Zones 0, 1 & 2 and IIA, IIB and IIC explosive gases.

Temperature class T4: maximum sensor surface temperature under fault conditions 135°C

Dust:

Protection class ia IIIC, denotes intrinsically safe for Zones 20 & 21 explosive dust. T135°C: maximum sensor surface temperature under fault conditions 135°C. Ambient temperature range extended to -40°C to +80°C.

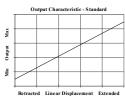
It is imperative Positek<sup>®</sup> intrinsically safe sensors be used in conjunction with a galvanic barrier to meet the requirements of the product certification. The Positek G005 Galvanic Isolation Amplifier is purpose made for Positek IS sensors making it the perfect choice. Refer to the G005 datasheet for product specification and output configuration options.

For cable lengths exceeding 10 metres a five wire connection is recommended to eliminate errors introduced by cable resistance and associated temperature coefficients.

CSA approved sensors suitable for gas (G series) applications, are also available from Positek.

H117	a	b	С	d	е	f	g	h	j	7
П11/ .	Displacement	Α	Connections	Option	Option	Option	Option	Option	Z000	

a <b>Displacement</b>		Value
Factory set to any leng (e.g. 0-76 mm)	th from 0-5 mm to 0-350 mm	76
b <b>Output</b>		
$\begin{array}{c} \text{Supply V}_{\text{dc}} \\ \text{(tolerance)} \end{array}$	Output	Code
+5V (4.5 - 5.5V)	0.5 - $4.5V$ (ratiometric with supply)	A
Supply Current 10mA typical, 1	12mA max.	
c <b>Connections</b>		Code
Cable gland radial IP67	<sup>7</sup> Pg9, metal, 3-core cable	IAxx
Cable gland radial IP67	IAQxx	
Cable gland radial IP67 M8, metal, 3-core cable		
Cable gland radial IP67 M8, metal, 5-core cable		
Connector axial IP67 4	J	
Connector axial IP67 4 pre-wired 3-core cable	pin M12 IEC 61076-2-101, metal,	Jxx
Connector axial IP67 4 pre-wired 5-core cable	pin M12 IEC 61076-2-101, metal,	JQxx
Connector radial IP67	4 pin M12 IEC 61076-2-101, metal	K
Connector radial IP67 of pre-wired 3-core cable	4 pin M12 IEC 61076-2-101, metal,	Кхх
Connector radial IP67 of pre-wired 5-core cable	4 pin M12 IEC 61076-2-101, metal,	KQxx
Connector radial IP67	4 pin M8 IEC 61076-2-104, metal	KA
Connector radial IP67 of pre-wired 3-core cable	4 pin M8 IEC 61076-2-104, metal,	KAxx





c Connections continued				
Cable gland axial IP67 Pg9, metal, 3-core cable				
Cable gland axial IP67 Pg9, metal, 5-core cable				
Specify required cable length 'xx' in cm. e.g. L2000 specifies axial cable gland with 20 m of cable, 50 cm supplied as standard. <b>Note!</b> maximum length supplied 15000cm. <b>N.b.!</b> M8 connector option with 5-core cable not available.				
d <b>Body Fittings</b>				
None axial version or Male Thread M5x0.8x10 long radial version default				
M5 Rod-eye bearing radial version only				
e Body Clamps				
None default				
Body Clamps 1 pair				
f Sprung Push Rod				
Not sprung default				
Spring extend	Captive push rod only. <b>Note!</b> sensor length	R		
Spring retract	change			
g Push Rod Fittings				
Male thread M5x0.8x10 long default				
Dome end with spring extend option 'R'				
M5 Rod-eye Bearing				
Magnetic Tip				
h Push Rod				
Captive push rod retained default				
Non-captive push rod can depart body				
j <b>Z-code</b>				
Calibration to suit G005 required				
≤± 0.1% FSO @20°C Independent Linearity 0 - 10 mm min.				
1/4" Rod eyes with options 'N' and/or 'U'				



# Three or Five-Wire Mode Connection FOR INTRINSICALLY SAFE SENSORS IN HAZARDOUS ATMOSPHERES

The aim of this document is to help readers who do not understand what is meant by three or five wire modes of connection between the galvanic isolation amplifier and sensor, and the factors behind them. It is by no means an in-depth technical analysis of the subject.

Whether opting for a pre-wired Positek® Intrinsically Safe sensor or one with a connector, choosing the right mode of connection and cable to suit the application requires careful consideration.

Interconnecting cables are not perfect conductors and offer resistance to current flow, the magnitude of resistance <sup>†</sup> depends on conductors resistivity, which changes with temperature, cross sectional area <sup>‡</sup> and length. If the voltage were to be measured at both ends of a length of wire it would be found they are different, this is known as volts drop. Volts drop changes with current flow and can be calculated using Ohm's law, it should be noted that volts drop occurs in both positive and negative conductors. The effects of volts drop can be reduced by increasing the conductors cross sectional area, this does not however eliminate the effects due to temperature variation. There are instances where large cross-section cables are not practical; for example most standard industrial connectors of the type used for sensors have a maximum conductor capacity of 0.75mm², copper prices and ease of installation are other considerations.

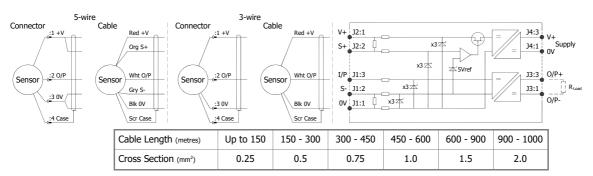
This is important because the effects of volts drop can significantly alter the perceived accuracy of the sensor which is ratiometric i.e. the output signal is directly affected by the voltage across the sensor. Changes in temperature will also be seen as gain variation in the sensor output.

**Three wire mode** connections are common and are suitable in most cases with short or moderate cable runs. Applications that do not require a high degree of accuracy but have cable runs, say in excess of 10m, volts drop can reduced by introducing a terminal box close to the sensor and using a larger cross-section cable for a majority of the cable run. Sensors supplied with three core cable are calibrated with the cable fitted which largely eliminates errors due to conductor resistance at room temperature however, as mentioned above, small gain errors due to temperature fluctuations should be expected.

Five wire mode connections have significant benefits as losses in the positive and negative conductors are compensated for by the galvanic isolation amplifier which can 'sense' the voltage across the sensor and dynamically adjust the output voltage so that the voltage across the sensor is correct. The effects of cable resistance and associated temperature coefficients are eliminated allowing for smaller conductors than a three wire connection for the same cable run. The amplifier can compensate for up to  $15\Omega$  per conductor with a current flow of 15mA, which is more than adequate for 150m of  $0.25\text{mm}^2$  cable, longer lengths will require larger conductors.

For this reason Positek® recommends five wire connections for cable lengths exceeding 10 metres in 0.25 mm² cable to preserve the full accuracy of the sensor.

See illustrations below for examples of connecting a sensor to the galvanic isolation amplifier.



The table above shows recommended conductor sizes with respect to cable length for both three and five wire connections, based on copper conductors. Three wire connections will introduce a gain reduction of 5% and a  $\pm 1\%$  temperature dependence of gain over the range -40°C to +80°C for the cable temperature. (i.e. about -150 ppm/°C for the maximum lengths shown and less pro rata for shorter lengths.)

It should be noted that the maximum cable length, as specified in the sensor certification, takes **precedence** and **must not** be exceeded.

Positek® sensors are supplied with three core 0.25 mm² cable as standard, however five core 0.25 mm² cable can be supplied on request. The galvanic isolation amplifier is available as;

G005-\*\*\* for `G' and `H' prefix sensors X005-\*\*\* for `E', `M' and `X' prefix sensors



 $<sup>^{\</sup>dagger}$  R =  $\rho$ L/A  $\rho$  is the resistivity of the conductor ( $\Omega$ m) L is the length of conductor (m) A is the conductor cross-sectional area ( $m^2$ ).

<sup>\*</sup>It is presumed that **d**irect **c**urrent flow is uniform across the cross-section of the wire, the galvanic isolation amplifier and sensor are a dc system.



### **Generic Installation Information H SERIES SENSORS**

#### INTRINSICALLY SAFE FOR HAZARDOUS GAS/VAPOUR & DUST **ATMOSPHERES**

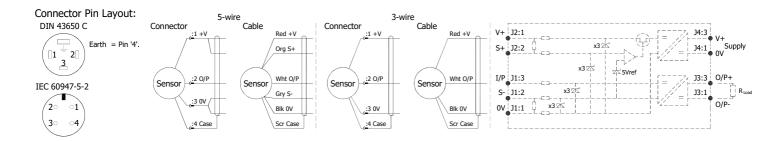
CSA Qualified Intrinsically Safe Device Certificate number 13.2588225

Ex ia IIC T4 Ga Class I, Zone O, AEx ia IIC T4 Ga Class I, Division 1, Groups A, B, C, D; T4 Ex ia IIIC T135°C Da

Zone 20, AEx ia T135°C Da; Class II, Division 1, Groups E, F, G, T135°C; Class III Division 1;

 $(Ta = -40^{\circ}C \text{ to } +80^{\circ}C)$ 

Electronics Version	Output Description:	Supply Voltage: V <sub>s</sub> (tolerance)	Load resistance:
EX08	0.5 - 4.5V (ratiometric with supply)	+5V (4.5 - 5.5V) 10mA Nom.	5kΩ min



#### **Putting Into Service:**

This sensor must only be installed, operated and maintained by competent and suitably trained personnel. The installation and maintenance must be carried out in accordance with all appropriate international, national and local standard codes of practice and site regulations for intrinsically safe apparatus. The use, installation, or maintenance of the sensor, in any other way than intended, may impair its operation or the protection it provides. The sensor must be used with a galvanic isolation barrier designed to supply the sensor with a nominal 5V and to transmit the sensor output to a safe area. The barrier parameters must not exceed:-

Ui = 11.4VIi = 0.20APi = 0.51W

 $Ci = 1.36 \mu F^*$  $Li = 860 \mu H^*$ (with maximum length integral cable)

 $Ci = 1.16 \mu F$  $Li = 50\mu H$ (without integral cable)

\*Figures for 1km cable where: Ci = 200pF/m & Li = 810nH/m

Cable characteristics must not exceed:-

Capacitance: ≤ 200 pF/m or max. total of: Inductance:  $\leq 810 \text{ nH/m}$  or max. total of: 810 µH

Approval only applies to specified ambient temperature range and atmospheric conditions in the range: 0.80 to 1.10 Bar, oxygen  $\leq 21\%$ .

#### Markings and safety parameter information for product marked EX06, see annex 1. **Environmental Conditions**

Pollution degree: 2

Installation category: I

Humidity 80% to temperatures up to 31 °C decreasing linearly to 50% rH at 40 °C; /// max 80% rh, non condensing. The sensor has been assessed for indoor use only. Where used outdoors suitable environmental protection **must** be provided.

#### **Special Condition for Safe Use:**

The apparatus does not meet the 500 V r.m.s dielectric strength test between circuit and frame, in accordance with clause 6.3.13 of IEC 60079-11:2011. This must be taken into consideration on installation.

When using a Sensor that has an integral cable in a dust application, the free end of the cable shall be appropriately terminated for the zone of use.

Under certain extreme circumstances, the non-metallic and isolated metal parts incorporated in the enclosure of this equipment may generate an ignition-capable level of electrostatic charge. Therefore the equipment shall not be installed in a location where the external conditions are conducive to the build-up of electrostatic charge on such surfaces. This is particularly important if the equipment is installed in a zone 0 location. In addition, the equipment shall only be cleaned with a damp cloth.





## Generic Installation Information H SERIES SENSORS

### INTRINSICALLY SAFE FOR HAZARDOUS GAS/VAPOUR & DUST ATMOSPHERES

#### Use:

The sensor is designed to measure Linear or rotary displacement and provide a proportional analogue output signal.

#### Assembly and Dismantling:

The unit is not to be serviced or dismantled and re-assembled by the user.

WARNING: Substitution of components may impair intrinsic safety

AVERTISSEMENT: La substitution de composants peut altérer la sécurité intrinsèque.

#### **Maintenance:**

Accumulated dust layer must not exceed a depth of 200mm.

**Annex 1** - Markings and Entity Parameters for product with EX06 electronics system.

Class I, Zone 0 Ex ia IIC T4 (Ta= -40 to 80°C) AEx ia IIC T4 (Ta= -40 to 80°C) AEx iaD IIIC T93°C (Ta= -40 to 80°C)

 $Ci = 1.36\mu F^*$   $Li = 710\mu H^*$  (with maximum length integral cable)

 $Ci = 1.16\mu F$   $Li = 50\mu H$  (without integral cable)

\*Figures for 1km cable where: Ci = 200pF/m & Li = 660nH/m

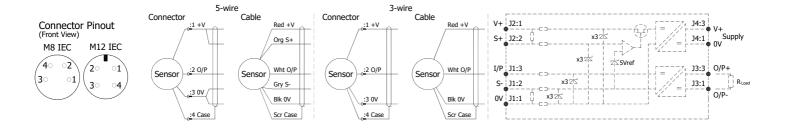
Cable characteristics must not exceed:-

Capacitance:  $\leq$  200 pF/m or max. total of: 200 nF Inductance:  $\leq$  660 nH/m or max. total of: 660  $\mu$ H





# Installation Information H117 SLIM-LINE LINEAR POSITION SENSOR INTRINSICALLY SAFE FOR HAZARDOUS DUST ATMOSPHERES

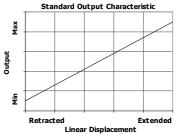


N.b. sensors supplied with cable, the free end must be appropriately terminated.

**Warning** - The M12 IEC connector may be rotated for purposes of convenient orientation of the connector and cable, however rotating the connector more than one complete revolution is not recommended. **Repeated rotation of the connector will damage the internal wiring!** 

**Mechanical Mounting:** Depending on options; Body can be mounted by M5x0.8 male thread, rod eye or by clamping the sensor body - body clamps are available, if not already ordered. Target by M5x0.8 female thread, rod eye or magnetic tip. It is assumed that the sensor and target mounting points share a common earth.

**Output Characteristic:** Target is extended 2 mm from end of body at start of normal travel. The output increases as the target extends from the sensor body, the calibrated stroke is between 5 mm and 350 mm.



**Incorrect Connection Protection levels: Not protected** – the sensor is **not** protected against either reverse polarity or overvoltage. The risk of damage should be minimal where the supply current is limited to less than 50mA.

